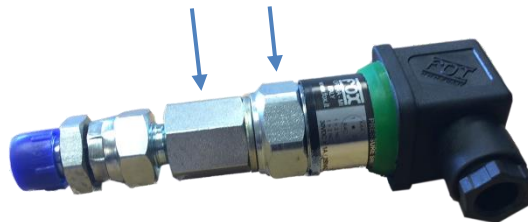


How to Bleed the Pressure Switch

To ensure that the pressure switch is operating correctly and no air is present within the pressure switch assembly, the following procedure must be carried out after installation:

Warning: Make sure the bucket crowd is not pressurised before unlocking the seal and the machine is stopped!



1. Operate the coupler locking and unlocking sequence twice.
2. Switch off the excavator
3. Unlock the seal between the two points highlighted by the arrows using correct spanners.
4. This will allow the air to escape, you should see a drop of oil trickle from where the seal was released.
5. Tighten up the two adapters.
6. Repeat the locking and unlocking sequence of the coupler a further 10 times so system is working correctly.

This will ensure that there is minimal air within the pressure switch and that the system operates correctly. The excavator is now ready to begin work.

If after replacing the pressure switch the system still doesn't operate correctly contact your OEM to perform a pressure test on the machine.